### Description

Stainless Steel Grade 201/1.4372 is an austenitic chromium-nickel-manganese stainless steel developed to conserve nickel. It is a lower-cost alternative to traditional 304 stainless steel. Grade 201 offers high tensile strength and good corrosion resistance, suitable for various applications where cost savings are a priority. While it has less corrosion resistance compared to 304 stainless steel, it remains adequate for many applications.

### **Chemical Composition**

- Chromium (Cr): 16.0 18.0%
- Nickel (Ni): 3.5 5.5%
- Manganese (Mn): 5.5 7.5%
- Silicon (Si): ≤ 0.75%
- Nitrogen (N): ≤ 0.25%
- Carbon (C): ≤ 0.15%
- Phosphorus (P): ≤ 0.060%
- Sulfur (S): ≤ 0.030%

#### **Mechanical Properties**

- Tensile Strength: 515 725 MPa
  - Yield Strength: 275 520 MPa
  - Elongation: 35 60%
  - Hardness: 95 HRB

#### **Thermal & Physical Properties**

- Density: 7.93 g/cm<sup>3</sup>
- Melting Range: 1400 1455°C
- Specific Heat (0-100°C): 500 J/kg·K

- Thermal Conductivity: 16.3 W/m·K
- Electrical Resistivity: 0.73 μΩ·m

#### **Other Designations**

- UNS: S20100
- EN: 1.4372
- JIS: SUS201

# Fabrication and Heat Treatment

- Formability: Grade 201/1.4372 can be easily formed and welded using standard techniques. It is more challenging to cold work than 304 but offers good formability.
- Weldability: Weldable by common methods, including TIG, MIG, and resistance welding. Post-weld annealing is recommended to maintain corrosion resistance.
- Heat Treatment: Annealing temperature range is 1010 1093°C, followed by rapid cooling. Not hardenable by heat treatment.

### **Applications**

- Cookware: Pots, pans, and kitchen utensils.
- Appliances: Refrigerators, dishwashers, washing machines.
- Architectural: Exterior accents, trim, and roofing.
- Automotive: Decorative trim and exhaust systems.
- Food Service: Food handling and processing equipment.
- Industrial: Chemical and textile industries, particularly where high strength and wear resistance are required.
- Furniture: Indoor and outdoor furniture.

## **Supplied Forms**

• Bars

- Wires
- Coil

#### Features

- Corrosion Resistance: Good resistance to atmospheric corrosion and acidic environments, though less than 304 stainless steel.
- High Strength: Higher tensile strength than 304 stainless steel, making it suitable for applications requiring durability and strength.
- Cost-Effective: Lower nickel content makes it a more economical choice compared to 304 stainless steel.
- Good Formability: Can be easily formed and welded using standard techniques.
- Magnetic: Slightly magnetic in the annealed condition, becoming more magnetic when cold worked.
- Temperature Tolerance: Can withstand moderately high temperatures.

