



Government of Maharashtra
Labour Department
Directorate of Steam Boilers.

☎ 022-26571198 / 1201
☎ 022-26571283

Kamagar Bhavan, 7th Floor, Plot No. C- 20, Block- E,
Bandra-Kurla Complex Bandra (E), Mumbai- 400 051.

E-mail: dirstb.mumbai@maharashtra.gov.in, <https://mahakamgar.maharashtra.gov.in>, <http://www.mahaboiler.in>

No.SB-5/PMK/2024/ 13708

Dated : 4 SEP 2024

To,

✓ M/s. Venus Wire Industries Pvt Ltd,
Atkargaon, Khopoli,
Dist- Raigad, 410203.

Subject.: Approval for manufacturing of "Filler Wire Brand - Venus ER-347Si & ER-347 (TIG WIRE)" as per Indian Boiler Regulation, 1950.

Gentleman,

With reference to your letter No. VW/IBR/01-24, dated 22-08-2024, and subsequent to visit of the Competent Person of this Directorate to your factory on 23-08-2024, for verification of your competency to manufacture "Filler Wire Brand - Venus ER-347Si & ER-347 (TIG WIRE)" under Indian Boiler Regulations 1950, I have to inform you that the same is found satisfactory. You are now hereby provisionally approved as a manufacturer of "Filler Wire Brand- Venus ER-347Si & ER-347 (TIG WIRE)" under the Indian Boiler Regulations 1950, & Maharashtra Boiler Rules, 1962 and its latest amendment under the supervision of this Directorate for the period upto 31.12.2024 subject to the following conditions:

- 1 You should offer the batches of Filler Wires for selection of samples for the purpose of initial qualification test/ periodic test as the case may be, after payment of requisite fees as per Maharashtra Boiler Rules, 1962.
- 2 A job card as per enclosed format shall be maintained commencing from selection of samples, & should be sent to an approved laboratory, duly signed by Competent Person along with the samples for further process at laboratory.
- 3 After initial qualification tests of Filler Wires and issue of certificate for the same, next visit should be arranged at least one month before expiry of certificate, (certificate is valid for 12 months) for selecting samples for subsequent periodic test, as per Reg. 98 of Indian Boiler Regulations, 1950.
- 4 The Director reserves the right of withdrawal of approval without any prior notice, if quality and workmanship is not found satisfactory.
- 5 As per rule 152(3) of Maharashtra Boiler Rules 1962, any change in Production / Quality Control related staff should be immediately informed to this office.



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- 6 As per rule 155 of Maharashtra Boiler Rules 1962, approval may be withdrawn if –
 - i) It is revealed that this approval is obtained by furnishing incorrect or false information.
 - ii) No manufacturing activity is carried out for a continuous period of six months.
- 7 Application for renewal of this approval should be submitted to this office at least one month before its expiry date.
- 8 All instructions and directives given by this Directorate should be strictly followed.

Yours faithfully,

(D.P.Antapurkar)

Director of Steam Boilers,
Maharashtra State, Mumbai.

Copy to,

Jt. Director of Steam Boilers, M.S., Pune/Nagpur/Ahmednagar/Nashik/Kolhapur/Solapur.



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No.: SB-5/ PMK/2024/ 12300

Dated: 30 SEP 2024

To,

M/s. Venus Wire Industries Pvt Ltd,
Atkargaon Village, Takai Adoshi Road,
Khopoli, Tal- Khalapur,
Dist- Raigad, 410203.

Sub.: - Initial testing of filler wires under Indian Boiler Regulations, 1950.

Brand Name - 1. VENUS 347 (ASME SEC II Part C AWS/SFA 5.9 ER-347)

2. VENUS 347 Si (ASME SEC II Part C AWS/SFA 5.9 ER-347Si)

Gentlemen,

With reference to visit of a Competent person of this Directorate for the purpose of witnessing initial qualification tests conducted on welded coupon specimens using above subject brand of filler wires on **19-09-2024**, I have to inform you that the results are found satisfactory.

The said brand of filler wires is therefore permitted for use in welding by the Gas Tungsten Arc Process coming under the purview of the Indian Boiler Regulations, 1950 for period of one year from **19-09-2024 to 18-09-2025**.

You are advised to offer samples of the said brand filler wires for periodic check test before expiry of said period, if you intend to continue so. Further, you are asked to exhibit both the testing date and expiry date on all the packings of the above brands of filler wires.

Yours faithfully,

(D.P. Antapurkar)
Director of Steam Boilers,
Maharashtra State, Mumbai

Copy to Shri I.I. Mujawar, Dy. Director of Steam Boilers, Mumbai for information.